



Dart Aerospace Ltd.
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Canada

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D2690-6

Job Sheet 188234



Part No: D2690-6

Job Qty: 20 ea

Part Name: Lanyard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 1/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2690 REV.C IPP: C C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	20 Ea	1/21/19	1/21/19	0.00	0.00	Start Up Small Fab-1		58	DAS
100	Small Fab	20 pcs	1/21/19	1/21/19	0.00	1.60	Small Fab-2		89	38 DAS
110	QC	20 pcs	1/21/19	1/21/19	0.00	0.00	QC5		89	38
120	Packaging	20 pcs	1/21/19	1/21/19	0.00	0.00	Packaging3-1	5009		IAN 17 2019
130	QC21-SA	20 Ea	1/21/19	1/21/19	0.00	0.00	QC21			

Part Op Descriptions: 100 - Manufacture as per Dwg D2690

DAS
21 JAN 18 2019
D-85

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	20 ft (1 ea)	90-Start up Operation	5032661
CBL-460	Loop Sleeve	40 Ea (2 ea)	90-Start up Operation	5127502

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CBL-1240	20	210	0
	CBL-460	40	362	0

Part Specifications

Specifications could not be found.

Plex 1/4/19 12:57 PM Dart.lajeunesse.marie



Container No: S144730



Part: D2690-6

Job No: 188234

Serial No/Batch: S144730

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

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www.dartaerospace.com

Date: 01/15/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					